NATIONAL PETROLEUM RESERVE IN ALASKA

HISTORY OF DRILLING OPERATIONS

SOUTH BARROW WELL NO. 20

HUSKY OIL NPR OPERATIONS, INC. Edited by: S. L. Hewitt and Gordon W. Legg

For the

U. S. GEOLOGICAL SURVEY Office of the National Petroleum Reserve in Alaska Department of the Interior MARCH 1983

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SOUTH BARROW WELL NO. 20

INTRODUCTION

South Barrow Well No. 20 is located in the East Barrow Gas Field (Figure 1). The designation "East Barrow Gas Field" is now applied to those wells which were earlier identified as "South Barrow Gas Field, East Area". The South Barrow Gas Field and the East Barrow Gas Field are now recognized as two separate fields. The well is located approximately 10 miles southeast of the village of Barrow, and is 1,600 feet from the east line and 1,980 feet from the north line of protracted Section 26, Township 22 North, Range 17 West, Umiat Meridian; Latitude: 71°13'57.02"N; Longitude: 156°20'11.98"W. Alaska State Plane Coordinates are: Y = 6,303,300.91 and X = 696,001.93, Zone 6. The elevations are 30' kelly bushing, 12' pad, and 7' ground.

Rig-up started on April 4, 1980, and the well was spudded on April 7, 1980. The hole was drilled to a total depth of 2,356 feet. The primary objective of the well was the Jurassic, Lower Barrow sandstone, encountered between 2062' and 2082'. The secondary objectives of the well were the Upper Barrow sandstone at 1980' to 2043' and the Sag River Sandstone at 2240' to 2314'. A third objective of the well was sandstones in the "Pebble Shale". At the conclusion of the drilling and evaluation, the well was plugged back and completed in two sandstones of the "Pebble Shale" as a shut-in "marginal" oil well, and the rig was released on May 10, 1980.

Husky Oil NPR Operations, Inc., supervised and directed the drilling and support operations as prime contractor for the USGS, ONPRA. U. S. Department of the Interior. Brinkerhoff Signal, Inc. was the drilling contractor; Brinkerhoff Rig 31, a National T-20, was used to drill the well.

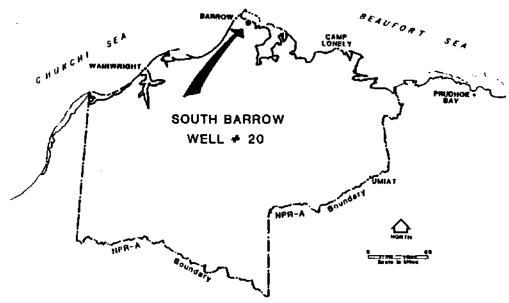


FIGURE 1- WELL LOCATION MAP - SOUTH BARROW NO. 20

DRILLING SUMMARY

Rig-up operations started on April 4, 1980, and 13-3/8" conductor pipe was set at 100' and cemented with 230 sacks of Class "G" cement. The well was spudded April 7, 1980, at 6:00 a.m. A 12-1/4" hole was drilled to 1500'; the hole was then surveyed, and logged with DIL/SFL/GR/SP and BHC-Sonic/GR/TTI. Thirty-five joints of 9-5/8", 53.5#, S-95 Buttress casing were run to 1490' and cemented with 1,300 sacks of permafrost cement mixed at 14.9 ppg. A float collar and nine centralizers were run on the casing. A CaCl₂ mud system was built while waiting on cement,

and for the blowout-preventer stack to be nippled up. The purpose in converting to a calcium-chloride based mud system was to inhibit the fresh water induced "swelling" of montmorillonitic clays, which had been proved to exist in the Barrow sandstones and in the Sag River Sandstone from water susceptibility tests that had been conducted on core samples taken from South Barrow Nos. 12 and 13. The blowout-preventer stack and the wellhead were tested. The Hydril element had to be replaced. After installing the wear bushing, the hole was reamed from 40' to 550' to remove frozen drilling mud. The casing was tested to 1,500 psi. The float collar, shoe, and ten feet of formation were drilled to 1510'. The formation was then tested to 0.61 psi/ft. equivalent gradient.

An 8-1/2" hole was drilled to 2140', and conditioned for logs. Logs were run as follows: DLL/GR/SP/MSFL; BHC-Sonic/GR/TTI; FDC/CNL/GR/CAL. Fifty-five joints of 7", 38#, S-95 Buttress casing were run after the hole had been conditioned and the drill collars laid down. The casing shoe was landed at 2127', with the float collar at 2090' and FOs at 1297' and 1217'. Circulation was lost prior to cementing the casing. The casing was cemented with 80 sacks of Class "G" cement containing 2% CaCl₂ and 2% CFR-2 mixed at a slurry weight of 15.8 ppg, with very slight returns. The lower FO at 1297' was opened, a RTTS packer set, and the 7" x 9-5/8" annulus circulated. The FO was closed, the blowout preventer nippled down, and the casing landed. The packoff and tubing head were installed and tested to 3,000 psi. The blowout preventer was nippled up, tested and the wear bushing installed. Both FO's were opened, circulated, closed and tested to 2,000 psi.

Preparations were made to Arctic Pack the 7" x 9-5/8" annulus. The lower FO was reopened, an injection rate of 3.4 BPM at 350 psi established, and 60 sacks of 15.0 ppg Permafrost cement down-squeezed through it. The cement was displaced with a barrel of water and 6.5 barrels of mud. The packer was released and the FO closed and tested to 2,000 psi. The original mix of Arctic Pack was found to be contaminated with 36% water, and it was remixed. The 7" x 9-5/8" annulus was then displaced with Arctic Pack through the FO at 1217' to the surface. The FO was closed and tested to 2,000 psi.

Drilling ahead continued. The shoe was drilled out to 2150' and the formation tested to a 0.61 equivalent gradient with no leak off. The 5-5/8" hole was drilled to 2356' with the following cores cut: Core No. 1, 2247' to 2269', 20.2' recovered; Core No. 2, 2269' to 2299', 29' recovered;

Core No. 3, 2299' to 2314', 14.9' recovered. Ran in hole for Drill-Stem Test No. 1. Open hole Drill-Stem Test No. 1 was conducted on the way down in the interval 2127' to 2314' with no water cushion. Results were as follows:

1st FP (120 minutes): IHP 1,163 psi, opened tool with strong blow, decreased to weak blow in 20 minutes through 1" surface choke, GTS in 60 minutes. IFP 181 psi, shut in for 240 minutes, ISIP 909 psi. (gauge No. 134 @ 2139'; field report).

2nd FP (480 minutes): Opened with strong blow, stabilized flow rate through 1/8" choke of 12 MCFPD with 17 psi SFP, FFP 206-289 psi, shut in for 900 minutes, FSIP 958 psi, FHP 1,163 psi (gauge No. 134 @ 2139'; field report). Recovered 2.6 barrels of slightly gas-cut mud with trace of oil.

Resumed drilling to 2356' (total depth). Schlumberger logs were run at total depth as follows: DII/GR/SP; FDC/CNL/GR/CAL; BHC-Sonic/GR; MLL/GR. A CBL/VD/CCL log was also run. It showed cement only as high as the top of the Lower Barrow sandstone suggesting possible breakdown of the reservoir during the initial cementing of the 7" casing.

After logging, a decision was made to plug back and production test the Barrow sandstones. Plug No. 1, 50 sacks of 15.8 ppg Class "G" cement was spotted from 2343' to 2025' in the 7" casing. Ran in hole and tagged cement plug at 2080', cleaned out to 2100', and made preparations to recement across the sands behind the 7" casing to insure isolation of the test zones. An E-Z drill retainer was set at 2095', the casing tested to 2,000 psi, and four perforations shot at 1950'. A second E-Z drill retainer was set at 1930' and tested to 2,000 psi. An injection rate of 3 BPM at 1,000 psi was established, and 10 barrels of water followed by 35 sacks of 15.8 ppg Class "G" cement were pumped. An additional 25 sacks of cement were mixed and displaced at 1-1/2 BPM at 500 psi.

Procedures for Production Test No. 1 of the Barrow sandstones were started. The lubricator was rigged up and tested to 500 psi. The sands were perforated at four shots per foot from 1994' to 2046' and 2064' to 2082'. Two and seven-eights inch tubing was run and landed at 2083' (69 joints, N-80, 6.5#). Ten centralizers were spaced out on the tubing and 1/4" alcohol injection lines run in on it at depths of 1200' and 1900'. The blowout-preventer was nippled down, the test tree nippled up and tested, and the mud displaced with 9.2 ppg CaCl₂ water. Initial attempts to rock the well in with nitrogen failed. The well broke down with 400 to 600 psi and CaCl₂ water. Further attempts to bring the well in were unsuccessful, and the test was aborted.

The intervals 1994-2046' and 2064-2082' were reperforated at 1994-2046' and 2064-2079', and retested (Production Test No. 2). Seven barrels of Halliburton MCA was poured down the tubing, displaced with CaCl₂ water,

and squeezed into the test zones. Gas from Barrow Well No. 19 was used to clean up Barrow Well No. 20, and the test was conducted. Flow through a 1-1/2" choke was 1.31 MMCFGPD, with a maximum flowing wellhead tubing pressure of 30 psi. Bottom-hole temperature and pressure were recorded with a Hewlett-Packard recorder as follows: initial bottom-hole temperature 34.7°F; final bottom-hole temperature 37.2°F; maximum bottom pressure 786 psi.

The well was killed and the Lower Barrow sandstone was squeezed with 48 barrels of Halliburton FEA acid, in an attempt to improve production. The acid was injected at a rate of 1/3 barrels per minute at 350 psi to two barrels per minute at 450 psi. Isolation was lost between the Upper and Lower Barrow sandstones during the acid squeeze, and it appeared that the acid was not squeezed into the desired zones.

The well was again blown clean with gas from Barrow Well No. 19 and flowed. Maximum rate was 1.3 MMCFGPD with approximately 1 barrel of water per minute at a flowing wellhead tubing pressure of 30 psi. After two hours of flow, the well was shut in, and a 4-point flow test conducted. Results are summarized as follows:

Choke	Final Flowing Surface Annulus Pressure	Final Flowing Surface Tubing Pressure	Final Flowing Pressure Through Flow Prover	<u>Rate</u>
1/16	600 psi	500 psi	480 psi	40 MCFPD
3/32	580 psi	450 psi	450 psi	100 MCFPD
1/8	550 psi	365 psi	355 psi	100 MCFPD
3/16	545 psi	330 psi	290 psi	Water to Surface

The well was shut in, and a maximum bottom-hole pressure of 786 psi was recorded with a Hewlett-Packard downhole recorder.

After reviewing test results, it was decided to plug back across the Barrow sandstones and test the higher "Pebble Shale" sands. It must be noted that results from Production Test No. 2 suggests that irreversible formation damage occurred to the Lower Barrow sandstone during the initial cementing of the 7" casing. Wireline log analysis indicates that much better production rates should have been obtained from these sandstones.

Preparations were made to plug-back to the "Pebble Shale" sandstones and isolate the two zones. A retainer was set at 1904', and the perforations in the Barrow sandstones were squeezed with 100 sacks of 15.8 ppg Class "G" cement. Four perforations were shot at 1780', a retainer set at 1749', and 20 sacks of 14.8 ppg Permafrost cement squeezed away.

The "Pebble Shale" sand zones from 1629' to 1639', and from 1556' to 1574' were perforated at four shots per foot for Production Test No. 3. Two and seven-eights inch tubing was run and landed at 1644'. The test is summarized as follows:

Hole full of CaCl₂ water. Opened well with no flow, unloaded well with gas from Barrow No. 19, maximum FWHP 170 psi declining to 0 psi at end of test, FSIBHP 193 psi, swabbed total recovery of approximately 21 barrels of gas-cut oil and mud. An engineering production report speculated that a <u>maximum</u> producing rate, by pumping, of 20 BOPD, maybe 25 BOPD, might be attained.

At the conclusion of the test, the well was shut-in, and officially designated an "oil well", although the small amount of oil recovered, the high viscosity of the oil at the low formation temperature (approximately 40° as reported on production engineering report "Pebble Shale Sands Well Test"), and the effect the high viscosity flow would have in reducing the formation pressure away from the wellbore, casts considerable doubt on the validity of the designation of "oil well". The rig was released May 10, 1980 at 6:00 a.m. and then moved to the South Barrow No. 15 location.

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13 3/8" conductor pipe was cemented in place with 230 sacks of Class "G" cement	including estimated date of starting any proposed work. If well is direction	ertinent details, and give pertinent dates, nally drilled, give subsurface locations and
	3/8" conductor pipe was cemented in place with 230:	
Subsurface Safety Valve: Manu. and Type Set @		
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SIGNED THE THE Chief of Operations are 6 April 80	i hereby certify that the foregoing is true and correct	
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With Come special for Program of State British Const.	thereby certify that the foregoing is true and correct ED THE Chief of Operation	18ATE 16 April 80
Tanut & F. outgrape Title Date 4.31-86	i hereby certify that the foregoing is true and correct ED TITLE Chief of Operation (This space for federal or State office use)	18ATE 16 April 80
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*See Instructions on Reverse Side

UNITED STATES	5. LEASE
DEPARTMENT OF THE INTERIOR	N/A
GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME
	N/A
SUNDRY NOTICES AND REPORTS ON WELLS	7. UNIT AGREEMENT NAME
(Do not use this form for proposals to drift or to deepen or plug back to a different reservoir, Use Form S=231=C for such proposals.)	8. FARM OR LEASE NAME National
	Petroleum Reserve in Alaska
1. oil Eas D other	9. WELL NO.
2. NAME OF OPERATOR National Petroleum Reserve in	So. Barrow Well No. 20 (East Area)
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	South Barrow Gas Field
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR BLK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 26, T22N, R17W, UM
AT SURFACE: 1600' FEL; 1980' FNL AT TOP PROD. INTERVAL:	12. COUNTY OR PARISH 13. STATE
AT TOTAL DEPTH:	North Slope Borough, Alaska
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE,	
REPORT, OR OTHER DATA	15. ELEVATIONS (SHOW DELIKES AND WE)
	GD 7'1 Pad 12'; KB 30'
NOTICE OF INTENT TO: SUBSEQUENT REPORT OF	15. ELEVATIONS (SHOW DE KDB AND WD)
TEST WATER SHUT-OFF	-
ELICOT OR ACIONE	_n_1950
REPAIR WELL	(NOTE) Report results of multiple completion or some
MULTIPLE COMPLETE CHANGE ZONES CHANGE ZONES CHANGE ZONES	OBYGE MYZKY COLON PROKY COLON
ABANDON"	OKA
(other) Subsequent Report of Running 9 5/8" Casing	
17. DESCRIBE PROPOSED OR COMPLETED OPERATIONS (Clearly statincluding estimated date of starting any proposed work. If well is dimeasured and true vertical depths for all markers and zones pertinent	irectionally drilled, give subsurface locations and
Drilled a 12 1/4" hole to 1500'. Logged with DIL/	CP and BUC-Conto/CP Dec 25 dates
of 9 5/8",53.5 #/ft, BTC, S-95 casing. Shoe at 149	O'. Pumped 20 bbls of water aboad
of 1300 sacks of Permafrost cement. Slurry weight	at 14.9 ppg. Had good returns.
Displaced with 9.5 bbls of water. CIP at 12:30 PM	, 4/9/80. Nippled up BOPE and
tested to 3000 psi. OK. Tested casing to 1500 ps	 OK. Drilled out shoe and 10
feet of formation. Tested formation to 0.61 psi/f	t equivalent gradient. Drilling
shead with 8 1/2" bit.	
Subsurface Safety Valve: Manu. and Type	Set @ Ft
18. I fleceby certify that the fourgoing is true and correct	4
SIGNED Day Orewer TITLE Chief of Oper	acionary 21 April 80
ms with This space for Federal or State of	and the second
nent Barry a Bouleau mie	DATE 4-33-20
sions of Table 1	
R 441+	

"See Instructions on Reserve Sid

UNITED STATES DEPARTMENT OF THE INTERIOR GEOLOGICAL SURVEY	5. LEASE N/A 6. IF INDIAN, ALLOTTEE OF TRISE NAME N/A
SUNDRY NOTICES AND REPORTS ON WELLS (Do not use this form for proposals to drill or to despen or plug back to a different reservoir. Use Form 5-331-C for such proposals.)	7. UNIT AGREEMENT NAME N/A 8. FARM OR LEASE NAME National
1. pil gas 🖾 other	Petroleum Reserve in Alaska 5. WELL NO. 5. Parrow Hall No. 20 (Fact Area)
SHOOT OR ACIDIZE	10. FIELD OR WILDCAT NAME" South Battow Ges Field 11. SEC. T., R., M., OR BLK. AND SURVEY OR AREA Sec 26, T22N, RITW, UM 12. COUNTY OR PARISH 13. STATE North Slope Borough, Alaska 14. API NO. 15. ELEVATIONS (SHOW DF.: KDB, AND WD) GL 7'; Pad 12'; KB 30' FECCIVET SERVATION DIVISION GEOLOGICAL SURVEY NCHORAGE, ALASKA te all pertinent details, and give pertinent dates, directionally drilled, give subsurface locations and nt to this work.)*
Drilled an 8 1/2" hole to 2140'. Logged with MSF 55 joints of 38 1b/ft, S-95, BTC casing. Landed 1297'. Pumped a 25 bbl water spacer with 2% Clacement with 2% CaCl ₂ and 2% CFR-2 at 15.8 ppg. B Nippled up and tested BOPE to 3000 psi. OK. Ope sacks of Permafrost cement at 15.0 ppg. Tested F 7"%9 5/8" annulus. Drilled out shoe and 10 feet 0.61 psi/ft equivalent gradient. Drilling ahead	shoe at 2127'. FOS at 1217' and Sta. Cemented with 80 sx Class "G" lad returns. CIP at 7:30 AM, 4/15/80 med FO at 1297' and cemented with 60 TO to 2000 psi OK. Arctic Packed of formation. Tested formation to
18. I hereby certify that the foregoing is true and correct	24 Amil 80
SIGNED OUR TRUE Chief of Ope	When well
ertinent rovisions of 0 CFR 221.	

"See Instructions on Reverse Side

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UNITED STATES	5. LEASE
DEPARTMENT OF THE INTERIOR	N/A
GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME N/A
SUNDRY NOTICES AND REPORTS ON WELLS	7. UNIT AGREEMENT NAME
(Do not use this form for proposals to drill or to deepen or plug back to a different reservoir. Use Form 9-331—C for such proposals.)	N/A
reservoir. Day Point 9-555-0 for seein group-1-1-1	B. FARM OR LEASE NAME National Petroleum Reserve in Alaska
1. ail gas (5) other	9. WELL NO.
2. NAME OF OPERATOR National Petroleum Reserve in	So. Barrow Well No. 20 (East Area
Alaska (through Busky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	South Barrow Gas Field
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR BLK, AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 26, T22N, R17W, UM
AT SURFACE: 1600' FEL; 1980' FNL	12. COUNTY OR PARISH 13. STATE
AT TOP PROD. INTERVAL:	North Slope Borough, Alaska
AT TOTAL DEPTH:	14. API NO.
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE	
REPORT, OR OTHER DATA	15. ELEVATIONS (SHOW DE, KDB, AND WD)
	GL 7'; Pad 12'; KB 30
NOTICE OF INTENT. TO: SUBSEQUENT REPORT OF:	
TEST WATER SHUT-OFF HE RECEIVED	
FRACTURE TREAT SHOOT OR ACIDIZE ONCHOKE CIT. OH	FCE
REPAIR WELL	INOTE: Report results of multiple completion or zone
PULL OR ALTER CASING D MIN 1 200	
MULTIPLE COMPLETE	
CHANGE ZONES CONSTRUKTION DIV	
ABANDON* U. 3.0.00564 St (other) Confirming Notice to Plug Back/#5504435. ALA	
17. DESCRIBE PROPOSED OR COMPLETED OPERATIONS (Clearly state including estimated date of starting any proposed work. If well is d measured and true vertical depths for all markers and zones pertinent. This is a confirming notice to plug back South Bardrilled to a total depth of 2356', logged, and testation, plans were developed to plug back the well sands. The plug back procedure is attached.	irectionally drilled, give subsurface locations and it to this work.)* Tou Well No. 20. This well was ited. As a result of the evalu-
This plan has been discussed with and verbally app	proved by Mr. Weber on 4/23/80.
Subsurface Safety Valve: Manu. and Type 18. 1 heceby certify that the falegoing is true and correct SIGNED 7/TLE Chief of Oper	Set @FL ationsare 29 April 80
at Banga Bourseau TITLE N	DATE
7 · · · · · · · · · · · · · · · · · · ·	
221.	

*See Instructions on Reverse Sice

SOUTH BARROW WELL NO. 20 PLUG-BACK CEMENTING PROCEDURE

- 1. Trip in with open-ended drill pipe to TD (2356'). Spot a 50-sack plug. (This is a 216' plug in open hole and 102' inside 7" casing.) Pump ± 10-bbl water spacers ahead and 3 bbl behind the slurry. Adjust spacers to balance the plug. Slurry weight to be 15.8 ppg. Add 22 calcium chloride to the Class "G" cement. The thickening time is ± four hours.
- Pick up slowly out of the slurry plug. Pull up into the casing and reverse out DF. Trip out.
- Pick up 5 5/8" bit and 4 3/4" drill collars. Trip in to three stands above the 7" casing shoe. Circulate and WOC 12 hours.
- Trip in and tag cement plug. Polish plug as required to allow 10-15' of open hole below the bottom perf interval (± 2100').
- Run cement retainer on drill pipe. Set retainer at 2090' ± 10' below the base of the Barrow Sand. Do not set retainer in a casing collar. Test casing to 1500 psi.
- 6. Proceed with completion of Barrow Sands.

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UNITED STATES	5. LEASE
DEPARTMENT OF THE INTERIOR	N/A
GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME N/A
SUNDRY NOTICES AND REPORTS ON WELLS	7. UNIT AGREEMENT NAME N/A
(Do not use this torm tor proposals to drill or to despen or plug back to a different reservoir, Use Form 9–331–C for such proposals.)	8. FARM OR LEASE NAME National
	Petroleum Reserve in Alaska
1. oil 13 gas	9. WELL NO.
Z. NAME OF OPERATOR National Petroleum Reserve in	South Barrow Well No. 20
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	South Barrow Cas Field
2525 C Street, Suite 400, Anchorage, AX 99503	11. SEC., T., R., M., OR BLK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
below.)	Sec 26, T22N, R17W, UM
AT SURFACE: 1600' FEL; 1980' FNL	12. COUNTY OR PARISH 13. STATE
AT TOP PROD. INTERVAL: Same AT TOTAL DEPTH:	North Slope Borough, Alaska
	14. API NO.
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA	
NEI VIII, VA VITIER VAIA	15. ELEVATIONS (SHOW DE, KDB. AND WD)
NOTICE OF INTENT TO: SUBSEQUENT REPORT OF:	30' KB
TEST WATER SHUT-OFF	
FRACTURE TREAT	
SHOOT OR ACIDIZE	
REPAIR WELL	(NOTE: Report results of multiple completion or zone change on Form 9-330.)
MULTIPLE COMPLETE	
CHANGE ZONES	
ABANDON* (other) Complete as an Oil Well .	
(Other) Complete as an OII WEII	
17. DESCRIBE PROPOSED OR COMPLETED OPERATIONS (Clearly state including estimated date of starting any proposed work. If well is dismeasured and true vertical depths for all markers and zones pertinent	rectionally drilled, give subsurface locations and
Operation: Reenter and clean up well, install properties pletion procedure for details.	duction tubing. See attached com-
Starting Date: May 9, 1980	
Husky has been directed by USGS/ONFRA, through Mr. Mr. Jim Weber, USGS Conservation Division, has ver	George Gryc, to complete this well bally discussed and approved the
attached completion procedure on May 9, 1980.	.
	RECTION .
	ORSHOW
	the 4s
Subsurface Safety Valve: Manu. and Type	SE CONTRACTOR FL
18. I hereby certify that the foregoing is true and correct	CONCERN:
SIGNED Wax TITLE Chief of Opers	ationeare 15 May 80
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TACTING TO DISTRICT SUPE	DMCOUTE 10 - 30 - 30 -
ons of DISTRICT SOPE	nvioun = =

"See Instructions on Reverse Side

UNITED STATES	
	5. LEASE
DEPARTMENT OF THE INTERIOR	N/A
GEOLOGICAL SURVEY	6. IF INDIAN, ALLOTTEE OR TRIBE NAME N/A
SHAPPY MOTICES AND REPORTS ON WELLS	7. UNIT AGREEMENT NAME
SUNDRY NOTICES AND REPORTS ON WELLS	N/A
reservoir. Use Form 9-331-C for such proposals.)	8. FARM OR LEASE NAME National
1. pil cy ges C	B. FARM OR LEASE NAME National Petroleum Reserve in Alaska
well	9. WELL NO.
2. NAME OF OPERATOR National Petroleum Reserve in	
Alaska (through Husky Oil NPR Operations, Inc.)	10. FIELD OR WILDCAT NAME
3. ADDRESS OF OPERATOR	South Barrow Gas Field
2525 C Street, Suite 400, Anchorage, AK 99503	11. SEC., T., R., M., OR 9LK. AND SURVEY OR
4. LOCATION OF WELL (REPORT LOCATION CLEARLY, See space 17	AREA
balow.)	Sec 26, T22N, R17W, UM
AT SURFACE: 1600' FEL; 1980' FNL	12. COUNTY OR PARISH 13. STATE
AT TOP PROD. INTERVAL: Same (straight hole)	North Slope Borough, Alaska
	14. API NO.
16. CHECK APPROPRIATE BOX TO INDICATE NATURE OF NOTICE, REPORT, OR OTHER DATA	
REIONI, OR OTHER DAIR	15. ELEVATIONS (SHOW DF, KDR, AND WD)
NOTICE OF INTENT TO: SUBSEQUENT REPORT OF:	Ground = 7'; Pad = 12', KB = 30'
TEST WATER SHUT-OFF	(MOTE: Report results of multiple completten or zone change on Form 9–230.).
17. DESCRIBE PROPOSED OR COMPLETED OPERATIONS (Clearly state including estimated date of starting any proposed work. If well is dimeasured and true vertical depths for all markers and zones pertinent. The final procedure describes the completion of Souwell. Zones 1556'-1574' and 1629'-1639' were teste carbons.	rectionally drilled, give subsurface locations and to this work.)*
1. After pulling drill pipe, RIH with 55 joints of	2.7/011 3.4
\will with a mute snoe included).	
 Ten centralizers were run on tubing at 1640', 1 1128', 830', 525', and 226'. 	609', 1580', 1551', 1520', 1429',
 All connections were broken, cleaned, redoped, up torque was 2300 ft-lbs. 	and retorqued when running. Make-
 Rig down BOPE and nipple up Xmas tree. Test Xm. Run BPV; secure wellhead. 	as tree to 3000 psi.
ettinead.	DEPLITY CO:
Cohombia Bata III an	CHISHOT.
Subsurface Safety Valve: Manu. and Type	Set @ Ft
18. I hereby certify that the foregoing is true and correct	SEPTIME
	20 May 80
SIGNED TITLE Chief of Opera	TIONBATE
with ./ (This space for Federal or State office	# USP)
E Marieta d History Acting	15 / 97
ns of DISTRICT SUF	RVISOR -//6-/2
21.	

*See Instructions on Reverse Side

COMPLETION PROCEDURE SOUTH BARROW WELL NO. 20

- 1. Run 2 7/8" tubing and land at $\frac{1}{4}$ 2000.
- 2. Rig down BOP and nipple up Xmas tree; pressure test to 3000 psi.
- 3. Secure wellhead.

ENTROPHEN A CONTRACTOR OF CONTRACTOR CONTRAC

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the		n Husky O <u>il R</u>	VPR Operati	ons, Inc.						
⊅ इंग	3. AHORESS OF OPER	ATOE								11 No. 20
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*(See Instructions and Spaces for Additional Data on Revene Side) Original signed 10/3/80

INSTRUCTIONS

1,7

General: This form is deligical for submitting a complete and correct well completion report and by on all types of lands and between and the translate or Sister and the form and the translate of the form of the form and the translate of the form of th

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		<u>v</u>	Sag River	2240	
			Argillite	2307	
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ACOCOMINENT PRINTING OFFICE : 1913—CO 443414

611-233

16

Well Completion Report National Petroleum Reserve in Alaska South Barrow Well No. 20 Summary of Drill Stem Tests and Production Tests

Could not unload calcium-chloride water; test aborted.	Production Test: Perforated with 4 shots/ft. Well flowed at maximum rate of 1.3 MMCFGPD on 1.5" choke and FTP of 30 psi. Shut in well for 8 hours with maximum bottom hole SIP of 786 psi.	Production Test: Perforated with 4 shots/ft. Opened well with no fluid to surface. Maximum surface tubing pressure 170 psi, declining to 0 psi. Unloaded well four (4) times in 24 hours with gas from Well No. 19. Recovered approximately 20 bbls. fluid consisting of gas-cut oil with mud. Bottom hole shut-in pressure: 192.5 psi.
Perforations:	Perforations:	Perforations:
1994-2046'	1994-2046'	1558-1574'
2064-2082'	2064-2079'	1629-1639'
Upper & Lower Barrow sand	Upper & Lower Barrow sand	"Pebble Shale" sands
Production	Production	Production
Test No. 1	Test No. 2	Test No. 3

9

Well Completion Report National Petroleum Reserve in Alaska South Barrow Well No. 20

SUMMARY OF CORED INTERVALS

CORE DESCRIPTION

INTERVAL

FORMATION

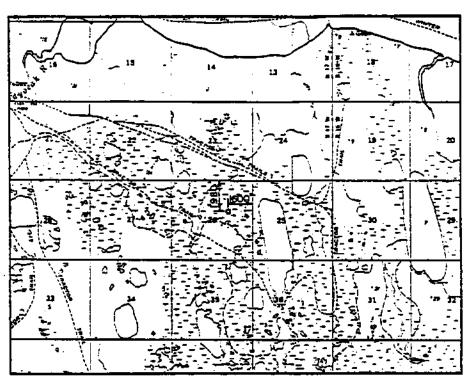
CORE NO.

<u>Sandstone</u> : very fine grained, argillaceous, grades to siltstone, fair to nil porosity, bleed heavy dark brown oil. Analysis indicates nil to fair permeability.	Sandstone: very fine grained, argillaceous, partly silty and glauconitic, poor to fair porosity, nil to fair permeability, bleed heavy residual oil from pores and fractures.	Sandstone: very fine to coarse grained, calcareous, argillaceous, poor to fair porosity, thin zones of fair to good permeability, generally bleeding very heavy residual dead oil from thin zones. Argillite (1.2') at base of core.
2247-2269' (Rec. 20')	2269-2299' (Rec. 29')	2299-2314' (Rec. 15')
Sag River	Sag River	Sag River/ Argillite
1	~	en .

SUMMARY OF DRILL STEM TESTS AND PRODUCTION TESTS

DST No. 1

Open Hole DST with packer set in shoe of 7" casing. No cushion above test tool.	lst FP (120 minutes): IHP 1163 psi, opened tool with strong blow decreasing to weak blow in 20 minutes on 1" choke, GTS in 60 minutes, lst FP pressure 181 psi, shut in for 240 minutes, ISIP 909 psi.	2nd FP (480 minutes): Opened tgol with strong blow on 1" choke, choked down to 1/16" with 15 psi FWHP after 5 hours. Changed to 1/8" choke with 19.5 nsi FWHP, 2nd FP pressure 206-289 psi, shut in well for 900 minutes, FSIP 958 psi, (gauge set at 2139') recovered 2.6 barrels slightly gas-cut mud with trace of oil.
2127-2314'		
Triassic undifferentiated and Sag River		





0 1/2 1 2

BARROW GAS WELL No. 20

LAT. = 71°13'57.02" LONG. = 156°20'11.98"

JNG. - 136°20 11.38

Y = 6,303,300.91

X = 696,001.93

ZONE 6

CERTIFICATE OF SURVEYOR

I hereby certify that I'am properly registered and licensed to practice land surveying in the State of Alaska and that this plat represents a location survey made by me or under my supervision, and that all dimensions and other details are correct.



AS STAKED

BARROW GAS WELL No. 20

LOCATED IN

NE 1/4 PROTRACTED SEC.26, T22N, RITW, UMIAT MERIDIAN , AX.

SURVEYED FOR

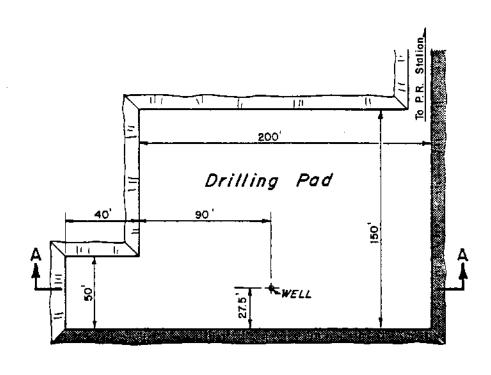
HUSKY OIL

N. P. R. OPERATIONS, INC.

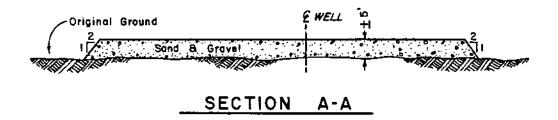


TECTONICS INC.

F.O. BOX 4-2255 ANCHORAGE, AK 99509



PLAN VIEW



SOUTH BARROW No. 20 DRILL PAD

OPERATIONS HISTORY

	OPERATIONS HISTORY
DATE AND FOOTAGE DRILLED AS OF 6:00 A.M.	ACTIVITY
4/6/80	Raised derrick. Set 13-3/8" conductor at 100' and cemented with 230 sacks of Class "G" cement. Welded on 13-3/8" starter head; tested weld to 750 psi. Nippled up blowout preventer; continued with general rig up.
4/7/80	Finished nippling up blowout preventer; completed rig up. Tested Hydril and diverter to 250 psi. Prepared to spud.
4/8/80 1400'	Total Depth: 1500'; Mud Weight: 9; Viscosity: 37. Spudded well April 7, 1980, at 6:00 a.m. Drilled and surveyed to 1500'. Circulated and conditioned mud.
4/9/80 0'	TD: 1500'; MW: 9.1; Vis: 47. Circulated; surveyed. Made wiper trip; no fill. Circulated and conditioned mud; pulled out of hole. Ran DIL/SFL/GR/SP and BHCS/GR/TTI logs. Ran in hole; circulated and conditioned mud. Pulled out of hole. Ran 35 joints of 9-5/8", 53.5#, BTC, S-95 casing. Float shoe at 1490'; float collar; nine centralizers.
4/10/80 0'	TD: 1500'; MW: 9.1; Vis: 37. Cleared floor; ran Howco stab-in tool on drill pipe. Circulated and conditioned mud to cement. Pumped 20 barrels of water ahead of 1,300 sacks of Permafrost cement at 14.9 ppg. Returns at 14.8 ppg. Displaced with 9.5 barrels water. Cement in place March 9, 1980, at 12:30 p.m. Pulled out of hole; waited on cement; built CaCl ₂ mud.
4/11/80 0'	TD: 1500'; MW: 10; Vis: 49. Waited on cement. Cut off 9-5/8" casing. Nippled down diverter system. Installed 9-5/8" weld-on flange. Tested weld to 1,000 psi. Nippled up blowout-preventer.
4/12/80 0'	TD: 1500'; MW: 10; Vis: 49. Nippled up blowout-preventer; tested. Repaired kelly cock; replaced Hydril element. Thawed out kelly. Tested blowout-preventer equipment.
4/13/80 270'	TD: 1770'; MW: 10.4; Vis: 58. Finished testing blowout-preventer equipment. Ran in hole; tagged float at 1443'. Tested casing to 1500 pounds. Drilled float and shoe; drilled to 1510'. Tested formation to 0.61 psi gradient; no leak off. Drilled ahead.

4/14/80 370' TD: 2140'; MW: 10.8; Vis: 60. Drilled to 1830'; dropped survey. Pulled out of hole. Drilled to 2090'; circulated a gas show. Drilled to 2140'; circulated and conditioned mud. Dropped survey; pulled out of hole. Began logging.

4/15/80 o' TD: 2140'; MW: 10.8; Vis: 58. Ran DLL/GR/SP/MSFL, BHCS/GR/TTI, and FDC/CNL/GR/CAL logs. Circulated and conditioned mud. Ran 7", 38# casing; landed at 2127'. Stabbed in and circulated. Lost-circulation in five minutes.

4/16/80 0'

TD: 2140'; MW: 10.7; Vis: 51. Picked up Halliburton unit and ran in hole to cement. Pumped a 25-barrel water spacer with 2% Cla-Sta and 80 sacks Class "G" cement with 2% CaCl₂ and 2% CFR-2 at 15.8 ppg; followed with two barrels water. Very slight returns during job. Cement in place April 15, 1980, at 7:30 a.m. Pulled out of hole. Ran in hole; shifted FO at 1297' and circulated annulus. Nippled down and set casing slips; installed packoff and tested to 3,000

psi. Nippled up blowout-preventer and tested.

4/17/80 0' TD: 2140'; MW: 10.7; Vis: 51. Tested blowout-preventer equipment, Down squeezed sacks Permafrost cement through lower FO. Waited on Mixed Arctic pack; prewashed annulus through upper FO. Arctic pack became contaminated during prewash. Pumped Arctic pack in annulus as clean-out spacer. Began mixing new batch of Arctic pack.

4/18/80 21'

TD: 2161'; MW: 10; Vis: 38. Pumped contaminated Arctic pack around annulus; mixed and pumped second batch. Ran in hole, steel-line measuring. Tagged cement at 2085'. Circulated and conditioned mud. Drilled float, cement, and shoe to 2127'; cleaned out to 2140'; drilled to 2150'. Tested formation to 0.61 psi. Drilled ahead.

4/19/80 86' TD: 2247'; MW: 9.9; Vis: 42. Drilled to 2162'; tripped for bit. Drilled to 2235'; tripped for bit. Drilled to 2247'; circulated samples. Pulled out of hole for core.

4/20/80 62' TD: 2309'; MW: 9.9; Vis: 39. Picked up core barrel; ran in hole. Cut Core No. 1, 2247' to 2269'. Barrel jammed. Pulled out of hole; recovered 20.2 feet of core. Conditioned hole with bit. Cut Core No. 2, 2269' to 2299'. Barrel jammed. Pulled out of hole; recovered 29 feet of core. Conditioned hole with bit. Ran in hole with core barrel.

4/21/80 5'

2314'; MW: 9.9; Vis: 38. Cut Core No. 3, TD: 2299' to 2314'. Pulled out of hole; recovered 14.9 feet of core. Picked up tools and ran in hole for Drill-Stem Test No. 1. Set packer at 2117' in 7" casing with no water cushion. Opened tool 4/20/80 at 12:10 p.m. for two-hour initial flow. Opened with strong blow, decreasing to weak blow in 20 minutes. Gas to surface in one hour. Shut well in for four hours. Opened for second flow period at 6:10 p.m. for eight-hour final flow. Opened with strong blow, stabilized on 1/8" choke at measured rate of 12 MCFPD flow line. Flowing surface pressure: Downhole pressures, measured at 2139', Initial hydrostatic: 1163 psi; first open period initial flow pressure: 88 psi; final flow pressure: 181 psi; initial shut-in pressure: 909 psi; second open period initial flow pressure: 206 psi; final flow pressure: 289 psi; final shut-in pressure: 958 psi; final hydrostatic pressure: 1163 psi. shut in for 15 hours.

4/22/80 40'

TD: 2354'; MW: 10.1; Vis: 38. Reversed out drill pipe. Recovered 2.6 barrels gas-cut mud. Pulled out of hole at 5:10 p.m. Laid down tools. Ran in hole; reamed core hole to 2314'. Drilled ahead.

4/23/80 2' TD: 2356'; MW: 9.9; Vis: 33. Drilled to 2356'. Logging crew delayed due to weather. Made wiper trip to shoe. Ran in hole; circulated and conditioned mud. Pulled out of hole to log.

4/24/80

TD: 2356'; PBTD: 2025'; MW: 9.9; Vis: 33. Pulled out of hole for logs. Ran SP/GR/DLL. GR/CAL/CNL/FDC, GR/MLL, BHC/GR, and CBL/CCL. Ran in hole open-ended; set Plug No. 1 with 50 sacks Class "G" containing 2% CaCl₂ and 0.5% CFR-2 at 15.8 ppg (2343-2025'). Pulled out of hole to 2025'; reversed out. Waited on cement; cement in place at 12:15 a.m.

4/25/80

TD: 2356'; PBTD: 1930'; MW: 10.3; Vis: 35. in hole; tagged cement at 2080'. Drilled to 2100'. Circulated and conditioned mud. Ran in hole with scraper. Ran in hole with retainer and set at 2095'. Tested to 2,000 pounds. Rigged up Schlumberger unit; perforated 1950-1951' with 4 shots/ft. Ran in hole with retainer and set at 1930'; tested to 2,000 pounds. Mixed and pumped ten barrels water with 2% Cla-Sta, followed with 60 sacks Class "G" cement at 15.8 ppg containing 2% CaCl₂ and 0.5% CFR-2. Displaced at 1.5 BPM at 500 pounds; built to 550 Final pressure: 300 pounds. Pulled out of hole to 1880'; reversed out. Cement in place April 25, 1980, at 4:00 a.m. Waited on cement.

4/26/80

PBTD: 2095'; MW: 10.3; Vis: 34. Waited on cement; tagged cement at 1907'. Drilled cement and retainer and cleaned out to 2095'. Circulated; tested perforations to 1,000 psi. Rigged up Schlumberger and tested lubricator to 500 psi. Ran in hole with perforating guns.

4/27/80

PBTD: 2095'. Perforated at four shots per foot for Production Test No. 1 of the Barrow sandstones, 1994' to 2046' and 2064' to 2082'. Ran 69 joints of 2-7/8", N-80, 6.5# EUE tubing. Landed tubing at 2083'. Nippled down blowout-preventer.

4/28/80

PBTD: 2095'. Nippled down blowout-preventer; nippled up tree and tested to 3,000 psi. Displaced well to 9.2 ppg CaCl₂ water. Attempted to rock well in with nitrogen but could not establish a reliable flow, so test was aborted.

4/29/80

PBTD: 2095'. Cleaned up well.

4/30/80

PBTD: 2095'. Cleaned well and killed flow. Installed back pressure valve; nippled down production tree. Nippled up box. Tested blowout preventer, choke, and Hydril. Pulled out of hole with tubing. Rigged up Schlumberger; ran in hole with perforating guns.

5/1/80

PBTD: 2095'. Reperforated at four shots per foot for Production Test No. 2 of the Barrow Sandstones, 1994' to 2046' and 2064' to 2079', Ran tubing. Nippled down blowout preventers; nippled up tree. Laid gas line from Barrow Well 19 to Barrow Well 20. Pumped seven barrels MC acid down tubing and squeezed away at 1/4 BPM. Unloaded well, 800 pounds on annulus and 600 pounds on tubing.

5/2/80

PBTD: 2095'. Cleaned up well. Shut well in at 11:30 p.m. with 1.315 MMCPD at 19 psi flowing pressure on 1-1/2" choke. Ran in hole with Hewlett Packard recorder. Initial BHT: 34.7°. BHT at 6:00 p.m.: 37.2°. BHP at 6:00 p.m.: 734 psi. Surface pressure: 625 psi.

5/3/80

PBTD: 2095'. Completed build up. Final BHP: 765 psi. BHT: 37.2°F. Killed well. Nippled up blowout preventers. Pulled out of hole with tubing. Ran in hole with RTTS. Tested perforations to 1,000 psi. Spotted Halliburton FEA. Set packer at 2056'. Pumped 48 barrels FEA, 1/3 BPM at 350 psi and 2 BPM at 450 psi. Shut in 30 minutes. Bled back; killed well with calcium-chloride water. Pulled out of hole with tubing.

5/4/80

PBTD: 2095'. Finished pulling out of hole with RTTS. Ran in hole with tubing. Nippled down blowout-preventer; nippled up tree. Tested to 3,000 psi. Unloaded well. Tubing became plugged. Injected alcohol; thawed tubing. Flowed well at 1.3 MMCF, 30 psi, with 1 BPM, 8.8 ppg water.

5/5/80

PBTD: 2095'. Flowed well; no choke. Casing: 130 psi; tubing: 30 psi. Well unloaded approximately 1 BPM water at 8.8 ppg. Shut in well for two hours. Began four-point flow test on 1/16" choke. Initial casing pressure: 550 psi; tubing pressure: 450 psi. Shut well in at 6:00 p.m. Ran Hewlett Packard recorder to bottom. Opened at 8:30 p.m. to clear liquids. Initial pressure: 690 psi; after blowing out liquids: 519 psi. Pressure at 4:30 a.m.: 786 psi.

5/6/80

PBTD: 2095'. Finished buildup; killed well. Nippled down tree and nippled up blowout-preventer. Tested to 3,000 psi. Pulled out of hole with tubing. Ran in hole with drill pipe and scraper to 1903'. Circulated and pulled out of hole.

5/7/80

Circulated; pulled out of hole with 1749'. scraper. Ran in hole and set retainer at 1904'. Mixed and pumped ten barrels water and 100 sacks Class "G" with 2% CaCl, and 1% CFR-2 at 15.8 ppg. Squeezed and reversed out drill pipe. Pulled out of hole. Perforated at 1780'. Ran in hole and set retainer at 1749'. Mixed and pumped 20 sacks Permafrost cement at 14.8 ppg. Squeeze pressure: 1,000 psi. Reversed out and conditioned. Pulled out of hole. Cement in place May 6, 1980, at 5:00 p.m. Pulled out of hole. Ran in hole with tubing. Laid down 12 joints. Perforated from 1629' to 1639' and from 1556' to 1574' of the "Pebble Shale" sandstones for Production Test No. 3. Ran in hole with drill pipe. Circulated and conditioned mud to 9.6 (160 psi when perforated). Pulled out of hole; changed rams. Ran tubing with accessories.

5/8/80

PBTD: 1749'. Ran 55 joints of 2-7/8" tubing; landed at 1644'. Installed tree. Waited on cement. Unloaded well; flowed well. Rigged-up and ran Hewlett Packard recorder and temperature tool. Well depleted on flow test. BHT: 39.3°F, 270 psi. Final flow: 60 psi. Build up after five hours and twenty minutes: 382 psi.

5/9/80

PBTD: 1749'. Tested with Hewlett Packard and temperature recorders in well. Built-up for eight

hours. Opened on 1/16" choke; well died. Lifted out liquids with Well No. 19. Recovered an estimated 21 barrels of gas-cut oil and mud. Flowed on 1/8" choke; well died faster. Opened to test tank. BHP: 110 psi; built to 192.5 psi at termination. Pulled out of hole with wireline. Killed well. Nippled down Christmas tree and nippled up blowout-preventer.

5/10/80

PBTD: 1749'. Nippled up blowout-preventer and tested. Nippled up Christmas tree and tested to 3,000 psi. Unloaded CaCl₂ from well. Shut well in. Removed all test lines. Laid down drill pipe, drill collars, and kelly. Released rig May 10, 1980, at 6:00 a.m. Cleaned pits. Began rigging down.

DRILLING TIME ANALYSIS

SOUTH BARROW WELL NO. 20

BRINKERHOFF SIGNAL, INC., RIG 31

Spud 4/7/80; Rig released 5/10/80

Total Depth: 2,356 Feet

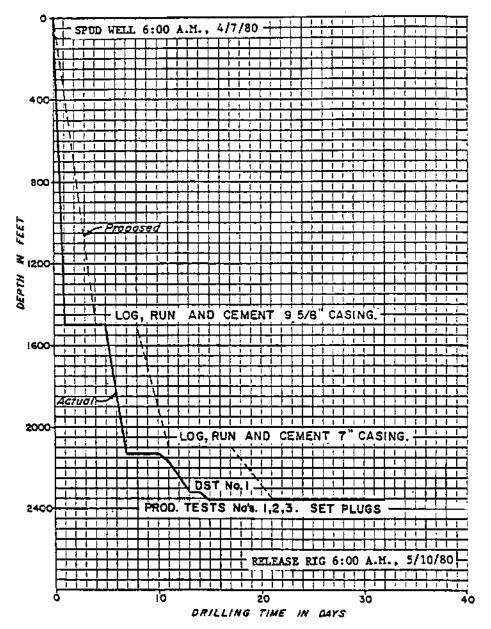
Page 1 of 3	Comments	Began Moving Camp			Set 13 3/8" at 100'	Spudded Well at 6:00 a. m.	Kan Schlumberger Wireline Logs	Set 9 5/8" at 1490'					Ran Schlumberger Wireline Logs	Set 7" Casing at 2127'		
20	Operations at 6:00 a.m.	Moving Camp	Rigging Up	Rigging Up	Waiting On Cement	Testing Hydril	Circulating	Running 9 5/8" Casing	Waiting On Cement	Nipple Up BOPs	Testing Kelly Cocks	Orilling	Logging	Circulating	Testing Blind Rams	Mixing Arctic Pack
٠ ا	W O MAT./EQUIP.										51,					15.
ĘĘ.	DIR. WORK															
SOUTH BARROW WELL NO.	ZÓNÉEZE CEWENT															
BAR	PLUG BACK										:			_		·
SOUTH	TSO													\dashv		
	совіис															
RATIONS, INC.	FISHING		·													
SNO	LOST CIRC.													\dashv		
ATI	CHANGE BHA											•				
OPER	TEST BOP									5	6,3				4	
NPR C	NIPPLE UP/DOWN BOP								12	11				日		
	мос				12			11	12						7,5	2
ниѕкү	CASING & CEMENT							71,2					5,5	72	41,	
Ŧ	гоееіие						ç ₆ 9						- ∞			
RS)	CIRC, & COND, MUD						5	-				115	m	7		1.3
HOD	RIG REPAIR									8					-	
TIME ANALYSIS (HOURS)	RIG MAINT.													Ì	-	
LYS	DEA' SURVEY					1,2	_:;·*					-, 5	~4			
ANA	чят						615	31.2			5.	2	7,7	-4	2	2
ΜE	REAMING															_
ا _ت						161	5,7				Ġī.	19.				
DRILLING	RIG UP/RIG DOWN	24	24	24	12	Ó									9	
DRI	JTAO	~	4-4	5	4-6	4-7	4-8	4-9	4-10	4-11	4-12	4-13	4-14	4-15	4-16	4-17
<u> </u>		4-	4	4-	.8 8	4	4	4	4	4-	4	4	4	4		4-

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Page 2 of 3	Comments		Core No. 1: 2247' - 2269' Core No. 2: 2269' - 2299'	Core No. 3: 2299' - 2314'	DST No. 1		Ran Schlumberger Wireline Logs			Perforated 1994" - 2046" 2064" - 2082"	Production Test No. 1			Re-perforated		Production Test No. 2
40. 20	Operations at 6:00 a.m.	Drilling	Picking Up Core Barrel	Coring	Drill Stem Testing	Drilling	Circulating	Waiting on Cement	Tripping	Perforating	Nippling Down BOP	Trying To Bring Well In	Shutting Well In	Perforating	Testing	Logging
SOUTH BARROW MELL NO.	" O MAT./EQUIP.	<u>ب</u>	<u></u>		-¾°				2,5	20	18	24	121,2	118	24	715
30 ×	DIR. WORK															
BARI	SONEEZE CEWENT															
SOUTH	Prine BACK															
	Tag			12	16										<u> </u> 	
ن	совійс		9	2											\dashv	-
TIONS, INC.	FISHING					\neg									-	-
ONS	LOST CIRC.						-								\dashv	-
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OPERA'	TEST BOP										\neg			112		_
NPR (NIPPLE UP/DOWN BOP							_			9		1	4/2		2
	MOC							6	4							-
ниѕкү	CASING & CEMENT								7,0					Ì		
١ ،	гоееіие						141		1),2							91,
RS)	CIRC, & COND. MUD		77			17	9	13,	5.	2			-7			_
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118 (TUIAM DIR															
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IME	REAMING		منہ	- <u>;</u> r	7/0											
DRILLING TIME ANALYSIS	DBITFING	15			~	_		~	5							
177	RIG UP/RIG DOWN						_									
DRI	∃∓A₫	4-18	4-19	4-20	4-21	4-22	4-23	4-24	4-25	4-26	4-27	4-28	4-29	4-30	5-1	5-2

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Page 3 of 3	Comments					Ran 2 7/8" Tubing	Production Test No. 3		Released Rig at 6:00 a.m.							
20	Operations at 6:00 a.m.	Making Tubing Trip	Testing	Testing	Pulling Out Of Hole	Making Tubing Trip	Testing	Nippling Up. BOP	Laying Down Orill Pipe							
8	отнев	ρĮ	24	1615	9	13	24	915	. 6		2754					
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BI	ьгле в∀ск										- -					
S	TSO											23				
ن	COBING										æ					
ONS, INC.	ЕТ ЕНТИС		ĺ									Ċ				
ONS	LOST CIRC.			~							- -	•		-		
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å.	NIBBLE UP/DOWN 80P	-		715	•	- C-		<u> </u>				² :06	<u> </u>			
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DRILLING TIME ANALYSIS (HOURS) -	RIG UP/RIG DOWN		-			\dashv	_		1.8		4	807				
11 F		\dashv				\dashv					114				\dashv	[
P.		5-3	5-4	5-5	5-6	5-7	5-8	5-9	5-10		7.17.61	HOURS				
				3	0					•						



Core No. 1, 2247'- 2259' Core No. 2, 2269'- 2299' Core No. 3, 2299'-2314'

SOUTH BARROW No. 20

1600' FEL and 1980' FNL Sec. 26, T.22N., R.17W., U. M.

HUSKY OIL N.P.R. Operations NATIONAL PETROLEUM RESERVE in ALASKA

DRILLING TIME CURVE

ARCTIC DRILLING SERVICES

COMPANY	Ħ	Husky C	Of 1 NP	NPR Operations,	ati		Inc.		- STATE		A <u>taska</u>	E3	[CASING PROGRAM: 13 3/8 inch 1100 11.
WEIL	Š	South B	Brrow	Barrow Gas Well	le11	No. 2	20	ĺ	COUN	<u> </u>	COUNTY NOTTH		Slope Borough	ų8πο.					9 5/8 Inch at 1490 It.
CONTRACTOR		Brinke	Brinkerhoff	Signal,	갩	Inc.			TOC4	LOCATION	1	NPRA			SEC	26	- 1	1WP 22N	_ RHG _17 <u>W</u> inch + 2127_H.
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6/4	1500	9		14	8	5/8	80	1	1	-	형	<u>기</u>	007		티	-	<u>8</u>	<u> </u>	Running 9 5/8" casing.
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2/7								1	ļ	:		-							Circulate and condition CaCl,
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6/5					Ţ			j		╧	1	1	+		_	+	<u> </u> '		Kill well with 9.6 ppg CaCl.
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\$\frac{5}{5}/8\$ \frac{1}{8} \text{TC}\$ \text{ he} \text{ AA69109} \text{ 2235} \text{ 74} \text{ 12.75} \frac{63.75}{63.75} \frac{5.8}{12.10} \frac{60.12}{65.218} \text{ 280} \text{ 12.17} \text{ 64.7512} \text{ 60.12} \text{ 65.25} \text{ 59.939} \text{ 11.11} \text{ sand and } \\ \frac{5}{5}/8\$ \text{ 870} \text{ CEHSTE 17061} \text{ 2269} \text{ 22.5} \text{ 67.25} \text{ 8.8} \text{ 90} \text{ 600} \text{ 54.55} \text{ 59.939} \text{ CD} \text{ DD} \\ \frac{5}{5}/8\$ \text{ 600} \text{ 54.55} \text{ 59.939} \text{ CD} \text{ DD} \\ \frac{5}{5}/8\$ \text{ 600} \text{ 54.55} \text{ 600} \text{ 54.55} \text{ 59.939} \text{ CD} \text{ DD} \\ \frac{5}{5}/8\$ \text{ 600} \text{ 54.55} \text{ 600} \text{ 54.55} \text{ 59.939} \text{ 50.00} \text{ DD} \\ \frac{5}{5}/8\$ \text{ 50.75} \text{ 600} \text{ 54.55} \text{ 59.939} \text{ 50.00} \text{ DD} \\ \frac{5}{5}/8\$ \text{ 50.75} \text{ 600} \text{ 54.55} \text{ 59.99} \text{ 20.00} \text{ 55.56} \text{ 55.56} \text{ 55.56} \text{ 55.56} \text{ 55.56} \text{ 55.56} \text{ 17061} \	90	AA69113		2162	7	. 75	80	10/12			-23		-	
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\$\frac{5}{2}/8\ \text{ acc EHStr 17061}\$ 2298 29 3.5 70.75 8.3 10 50 600 54 55 9.9 39 5 0 55 55 9.9 39 5 0 55 55 55 9.9 39 5 0 55 \q	5/8 ACC EHSET			2269	2	5			48	009				
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INTRODUCTION

After the 1976 drilling season, casing requirements were reviewed and design of casing strings standardized. Every effort was made to minimize weight and grade changes for simplicity, cost effectiveness, and to reduce chances of error during handling and running operations. Casing sizes were selected to accommodate designs for wells from 2,000' to 20,000'. Steel grade selection was the controlling factor on design with low hardness (Rockwell C24-28) steel being selected for Arctic application and possible H₂S environment. Below is listed casing sizes and design criteria required by Husky:

			TRENGTH		MUM PRE QUIREME (PSI)	
SIZE ⁽¹⁾	WEIGHT	MIN.	MAX.	COLLAPSE	BURST	CONNECTION
20"	133#/ft.	55,000	80,000	1,500	3,050	STC
13-3/8" (2)	72#/ft.	95,000	110,000	3,450	5,350	втс
9-5/8"(3)	53.5#/ft.	95,000	110,000	8,850	7,900	втс
9-3/4" ⁽³⁾ 7"	59.2#/ft. 38#/ft.	95,000 95,000	110,000 110,000	9,750 12,600	8,540 9,200	BTC BTC

OD tolerance to be within API requirements unless adjustment absolutely necessary to meet ID requirements.

The following are additional requirements primarily to assure that the steel exhibits the metallurgical properties for Arctic applications and resistance to hydrogen embrittlement.

- 1. All pipe that is 13-3/8" OD and smaller to be quenched and tempered.
- 2. Run Charpy "V" notch tests on two random samples per 50 tons per heat. Minimum acceptance of 15 ft.-1b.@-50°F. Furnish test reports with order.
- 3. Perform all testing normally required for API approved pipe.
- 4. Furnish test reports for ladle analysis, quantitative analysis, and all check tests as per API requirements.

In addition, the following handling requirements were made:

- 1. Collars must be of same steel grade as pipe body.
- Apply an API modified thread compound on mill-installed collar before bucking on.

⁽²⁾ Special drift to 12.25".

⁽³⁾ Special drift to 8.50".

- 3. Inspect at mill using Tuboscope's Amalog IV or equivalent on 9-3/4" and smaller, and at least magnetic particle on 13-3/8" and 20". All pipe to have special and area inspection together with full length API drifting. (Note special drifting requirements.)
- 4. Apply Arctic grade grease on all connections before installing thread protectors.
- 5. Install closed-end type thread protectors. Plastic plugs can be used to secure wrench openings in protectors.
- 6. Buck up thread protectors with impact wrench. Both mill and third party inspection personnel should observe the installation of thread protectors.
- 7. Palletize or containerize the tubulars, if possible, prior to shipment from mill. Do not haul pipe like cordwood in gondola railroad cars.
- 8. All pipe to be Range 3.
- 9. No "V" notching or metal stenciling on pipe body or collars.

Casing for South Barrow Well No. 20 was programmed as follows: 13-3/8" conductor at ± 110 '; 9-5/8" at ± 1500 '; 7" at ± 2100 '; 2-7/8" production tubing to the top of the producing zone should the well be completed.

Temperatures in the reservoirs in the East Barrow gas field range from $50\text{-}55^\circ\text{F}$ due to permafrost depth. Because of this, production completions have been modified to prevent downhole freeze-off of the wells due to hydrate formation. Husky's usual procedure has been to suspend a 2-7/8" string of production tubing in the 7" casing to the top of the producing zone. The well is then produced through the $7" \times 2\text{-}7/8"$ annulus. The lesser pressure drop in the larger annulus helps to prevent the formation of hydrates downhole. The 2-7/8" tubing is then used to inject alcohol (blown down the well) when freeze-off does occur. In South Barrow No. 20, a string of 2-7/8" production tubing was run to 1644" (just below the bottom perforations at 1639") when the well was completed in the "Pebble Shale" sands.

Casing actually run in the well was 13-3/8" at 100'; 9-5/8" at 1490', and 7" at 2127'.

CASING TALLY SUMMARY SHEET

DATE: April 8, 1980

..... TALLY FOR 9.5/8" CASING

East Barrow Gas Pield ______ LEASE & WELL NO. _South Barrow Well No, 20

SUMM	IAHY OF PA	SUMMAHY OF PAGE MEASUREMENTS	ENTS
	NO OF JOINTS	FEET	S.00°
PAGE 1	43	1852	57
PAGE 2			
PAGE 3	:		i !
PAGE 4	:	: ::	;
PAGE 5		!	!
PAGE 6	:	1	i
PAGE 7	:	!	i
PAGE B		i	-
PAGE 9			
TOTAL	7,7	1852	5.7

25 __07___ 32 8 57 45 37 FOOTAGE 345 FEET ... 1852 1507 1510 NO. OF JOINTS ₩ 43 SUMMARY OF DEPTH CALCULATIONS TOTAL CASING AND EQUIPMENT FROM CEMENT HEAD (3+4+5+6) MISCELLANEOUS EQUIPMENT LENGTH LESS WELL DEPTH IKB REFERENCE) LESS CASING OUT LITS NOS. TOTAL CASING ON BACKS "UP" ON LANDING JOHNT FLOAT LENGTH SHOE LENGTH TOTAL (1 - 2)

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; inches stacked off

			!		SUMMARY OF	SUMMARY OF STRING AS RUN			
MEIGHT	WEIGHT GHADE		THREAD MANUFACTUREH CONDITION	CONDITION NEW-USED		LOCATION IN STRING	NO OF JOINTS	FOOTAGE	INTERVAL
; ;	:				Jr NO.	THRU NO			
i .	:		:	!!	Jr NO	THRU NO.	:		
	:	:			ON LE	THRU NO.	:		•
	:		!		ON 15	THRU NO.			
:	;	!	1	!	Jr NO.	THRU NO.	-		
	:	:		-	JI NO.				
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TOTAL C 430

57

AGE 1				_		FALLY			April 8.		
IELD						h Barrow We					
JOINT 1	FEET	JREMENT	CHECK MEAS	OO'S	GR.	JOINT I	FEET	JAEMENT .00°S	CHECK MEAS	UREMENT 00'S	֓֞֞֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֡֓֓֡֓֓֓֡֓
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2	45	81			1	2	42	75			†
3	45	90			1	3	41	29			Ì
4	43	42				4	40	90			1
5	41	27				5	40	89			1
6	40	57]	6		-			1
7	34	01			1	7					1
8	42	22			1	8		ĺ			1
9	41	85	·			9					
0	44	91			ll	0					
TOTAL A	423	28				TOTAL D	206	77			Γ
								_			_
1	45	67				1	47	40			Γ
2	39	87				2	41	75			1
3	42	14]	3	46	88			1
4	45	34			1	4	46	86		<u> </u>	1
5	37	68]	5	46	00			1
6	43	39]	6	46	39]
7	45	03				7	45	73			1
8	40	99				8	44	51			1
9	44	32]	9					1
0	42	00				0			<u> </u>		1
TOTAL B	426	43				TOTAL E	365	52			
				-	•			•			_
t	41	08				TOTAL A	423	28]
2	44	03]	TOTAL B	426	43	1		
3	40	80				TOTAL C	430	57		1	1
4	44	00]	TOTAL D	206	77			1
5	46	23]	TOTAL E	365	52			1
6	45	56				TOTAL					1
7	42	90				PAGE	1852	57	<u> </u>	<u> </u>	J
8	41	56									
9	43	52									
0	40	89]						

CASING AND CEMENTING REPORT

WELL NAME South Barrow Well No. 20
LOCATION East Barrow Gas Field
RAN CASING AS FOLLOWS:
35 Jts 9 5/8" 53.5# Buttress
Jts
Jts
Shoe @ Float @ DV @
Centralizer @ ten feet above shoe, on every other collar above float collar, and on last three collars below cellar.
FIRST STAGE
Sx of Cement 1300 Type Permafrost Additives % Excess
Preflush 20 Barrels Water Initial Pressure
Displacement 215 bbls. Final Pressure
CIP 12:00 Noon PM
CHOOM CHICK Characteristics A
SECOND STAGE - Stage Collar @
Sx of Cement Type Additives % Excess
Preflush Initial Pressure
Displacement bbls. Final Pressure
Plug Down PM
Well Depth 1500' Overall Casing Tally 1490.85
KB to Top of Cut Off Casing 20.10 Length of Landing Jt Removed 20.88
Weight Indicator Before Cementing 82,000 lbs.
Weight Indicator After Slacking Off lbs.
Inches Slacked Off
Remarks: Continuous returns at 1050 sacks pumped. Continued pumping until 14.8 ppg returns.

South Barrow Well No. 20

FIELD	East Ba	East Barrow Gas Fleld	eld		LEASE & WELL NO.
SUMM	TARY OF PA	SUMMARY OF PAGE MEASUREMENTS	ENTS		
	NO OF JOINTS	FEET	5.00		
PAGE 1	20	1924	81	-	TOTAL CASING ON RACKS
PAGE 2	:	313	19	~	LESS CASING OUT (US NOS
PAGE 3	- 		!	e l	T01AL (1 - 2)
PAGE 4		:	ļ	4	SHOE LENGTH
PAGE S	'		i :	إعد	FLOAT LENGTH
PAGE 6	!	!		ٔ ع	MISCELL ANEOUS EQUIPME
PAGE 7				^	TOTAL CASING AND EQUIP

		NO. OF	FOOTAGE	#
-		JOHNTS	FEET	.00.S
-	TOTAL CASING ON RACKS	5.8	2238	42
~	LESS CASING OUT (JTS NOS.	. 3	121	78
6	T01AL (1 - 2)		2116	99
4	SHOE LENGTH		1	88
5	FLOAT LENGTII		-	72
ٔ و	MISCELLANEOUS EQUIPMENT LENGTH TWO FOS		7	8
-	TOTAL CASING AND EQUIPMENT FROM CEMENT HEAD (3 +4 +5 +6)	!	2127	54
•	LESSWELL DEPTH KA REFERENCE)		2140	
6	"UP ' ON LANDING JOINT			

; inches stacked off

; after slack off:

Weight indicator before cementing:

42

2238

	INTERVAL	2127,54 2125.66	2125.66 \- 2090.04	2090.04 2088.32		1301.20 1297.55	1297.55 1221.16	1221.16 . 1237.51	1217.51 KB
	FOOTAGE	1.88	35.62	1.72	787.12	3,65	76.39	3.65	1217.51
	NO OF JOINTS		_		20	:	7		32
SUMMAHY OF STRING AS HUN	LOCATION IN STRING	ON URUNO	THRU NO.	JI NO Float THRUNG Collar	THRUNG 21	THRUNO	THRU NO 23	THILL NO	55
SUMMA		JT NO Shoe	Jr NO 1	JI NO FI	JI NO 2	IN NO FO	JI NO. 22	JF NO. FO	24
	CONDITION NEW USED		New	:	New	:			New
	MANUFACTURER CONDITION NEW USED	:	 				:		
	THREAD MANU		Buttress		Buttress	_	•		S-95 Buttress
	WEICHT GRADE		S-95		S-95				S-95
	WEICH1		38	:	38				38

PAGE 9
PAGE 9
TOTAL

36

378

TOTAL C

80

CASING TALLY

DATE: April 15, 1980

TNIOL	FIRST MEASL	JAEMENT	CHECK MEAS	UREMENT	WT	JOINT	FIRST MEASE	JAEMENT	CHECK MEAS	UREMENT	V
NO.	FEET	00.8	FEET	.00°\$	GR.	NO.	FEET	00.8	FEET	00 S	(
1	35	62				1	36	97			
2	41	42				2	38	55_			
3	37	42				3	36	32			
4	40	57				4	' 35	60			
5	37	50				5	35	59			
6	42	08				6	35	50			
7	42	90				7	35	72			
8	42	78				8	37	10			
9	39	10		<u> </u>		9	40	38	<u> </u>		
0	_ 42	98				0	. 40	03			L
OTAL A	402	37		<u> </u>		TOTAL D	371	76		1	
1	43	61				1	35	89		1	
2	36	18				2	34	18			
3	40	42				3	42	85		1	
4	36	11				4	36	13			
5	38	41				5	37	72			
6	37	62				6	42	50			
7	36	35				7	38	08			1
8	35	48				8	36	40			
9	42	15				9	41	80			ļ
0	37	48				0	42	42			
OTAL B	383	81		j		TOTAL E	387	97			Γ
1	36	56				TOTAL A	402	37			
2	37	49				TOTAL 8	383	81			
3	38	90				TOTAL C	378	90			
4	39	90				TOTAL D	371	76			
5	40	00				TOTAL E	387	97			
6	37	54				TOTAL PAGE	1924	81		-	
7	37	96				1,706	1364	1 01			į
8	37	21									
	26	٠,		-	1 1						

FIELD___ NPRA LEASE & WELL NO. South Barrow Well No. 20 TALLY FOR _____ 7.__ " CASING JOINT FIRST MEASUREMENT CHECK MEASUREMENT WT FIRST MEASUREMENT CHECK MEASUREMENT WT JOINT .00'S GR. FEET 00'\$ FEET 00'S GR NO. FEET 00'S FEET NQ. TOTAL A TOTAL D t g Q TOTAL B TOTAL E TOTAL A TOTAL B TOTAL C TOTAL D TOTAL E TOTAL PAGE

CASING TALLY

PAGE 2 OF 2

TOTAL C

DATE: April 15, 1980

CASING AND CEMENTING REPORT

WELL NAME South Barrow Well No. 20
LOCATION East Barrow Gas Field
RAN CASING AS FOLLOWS:
55 Jts 7" 38# S-95 Buttress
Jts
Jts
Shoe @2127' Float @2090' DV @1297' and 1217'
Centralizer @ ten feet above shoe, every other collar through #18, two below FOs
one between FOs, and one every third collar to surface (total of 22 FIRST STAGE
2% CaCl ₂ Sx of Cement80 Type"G"Additives 1% CFR-2
Preflush Initial Pressure
Displacement bbls. Final Pressure
Plug Down PM
SECOND STAGE - Stage Collar @ 1297'
Sx of Cement 60 Type Permafrost Additives 2 Excess
Preflush _ 25 Barrels Water
Displacement 13.5 bbls. Final Pressure 350 psi
Plug Down 7:00 PM
Mall Basel
Well Depth Overall Casing Tally
KB to Top of Cut Off Casing Length of Landing Jt Removed
Weight Indicator Before Cementing lbs.
Weight Indicator After Slacking Off lbs.
Inches Slacked Off
Remarks:

SUMMARY SHEET TUBING TALLY

DATE: May 8. 1980

TALLY FOR 2.7/8" TUBING FIELD National Petroleum Reserve in Alaska LEASE & WELLNO. J South Barrow Well, No. 20

SUMMARY OF DEPTH CALCULATIONS MISCELLANEOUS EQUIPMENT LENGTH LESS WELL DEPTH (KB REFERENCE) LESS CASING OUT UTS NOS. TOTAL CASING ON RACKS "UP" ON LANDING JOHNT SHOE LENGTH TOTAL (1 .. 2) FLOAT LENGTH S. 2 **.**: Ç ~ **E** S.00 0.2 9.8 SUMMARY OF PAGE MEASUREMENTS 1477 151 1629 NO OF JOINIS 50 5 PAGE 3 PAGE 5 PAKIE D PAGE 8 PAGE 4 PAGE 7 PAGE 9 PAGE 1 PAGE 2 FOTAL

2.00 8 8 00 FOOTAGE 1629 1629 1629 ; inches stacked off NO. OF JOINTS 55 55 TOTAL CASING AND EQUIPMENT FROM CEMENT HEAD (3 + 4 + 5 + 6) setter slack-off: 4:00 (Included above) Weight indicator before cementing: 90

INTERVAL FOOTAGE NO OF JOINTS SUMMARY OF STRING AS RUN LOCATION IN STRING THRU NO. THRU NO THRU NO. THRU NO. THRU NO. THRU NO ON TL J NO. JT NO. N 1 N 12 ON II MANUF ACTURER CONDITION THREAD GRADE WE IGHT

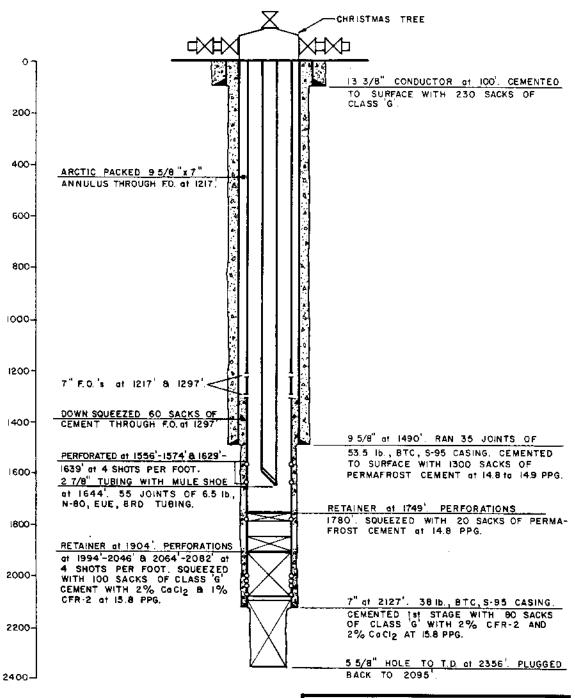
TOTAL C 303

ELD				_		th Barrow W			CHECK MEASU		W
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2	30	45				2	31	76	·		
3	28	86				3	29	09			
4	29	31				4	30	92			
5	30	95		1		5	31	06			
6	28	63	·			6	30	57			
7	31	64				7	29	55			
8	31	00				8	29	60			
9	29	05				9	28	76			
0	29	32				0	29	32			
TOTAL A	273	21	1			TOTAL D	300	15			
											_
1	30	46					30	64			
2	31	35				, 2	28	30			
3	29	76				3	30	96			
4	27	91				4	30	53	1		
5	29	45		·		5	29	58]
6	30	75				6	28	57			
7	31	39]	. 7	30	54]
8	31	38				8	31	33			
9	29	47				9	30	07			
0	28	40				0	29	78			L
TOTAL 8	300	32		<u> </u>]	TOTAL E	300	30			
											_
1	31	12				TOTAL A	273	21			
2	31	11]	TOTAL B	300	32			
3	28	01]	TOTAL C	303	04			
4	28	42]	TOTAL D	300	15			
5	•	38]	TOTAL E		30			
6	29	31]	TOTAL PAGE	1477	02			
. 7	31	29				1.400	1 7		<u> </u>		_
8	29	96]						
9	31	78]						
0	31	66									
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PAGE 2 OF 2

TOTAL C

						h Barrow We					
DINT			CHECK MEAS						CHECK MEAS		1
NO.	FEET	00'S	FEET	.00%	GR.	NO.	FEET	2.00	FEET	00·S	+
1	31	49		ļ	1	<u> </u>					4
2	31	68		<u> </u>		2					4
3	30	39]	3		1		<u> </u>	
4	29	45				4					
5	28	97				5					
6	-					6					
7			ľ]	7					7
8					1	8					
9		1			1	9					1
0					1	0				 	1
TAL A	151	98			<u> </u>	TOTAL D		1			1
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TAL 8					_	TOTAL E		1			_
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		 				TOTAL A	151	98	1		_
2				<u> </u>		TOTAL B	·				
3		ļ <u>.</u>	ļ <u></u>			TOTAL C	•	 			
. 4	·		<u> </u>		1 1	TOTAL D		.			_
5						TOTAL E					
6]	TOTAL PAGE	151	98			-
7						[FAGE]	171	1 70		_1	_
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9			1		7						

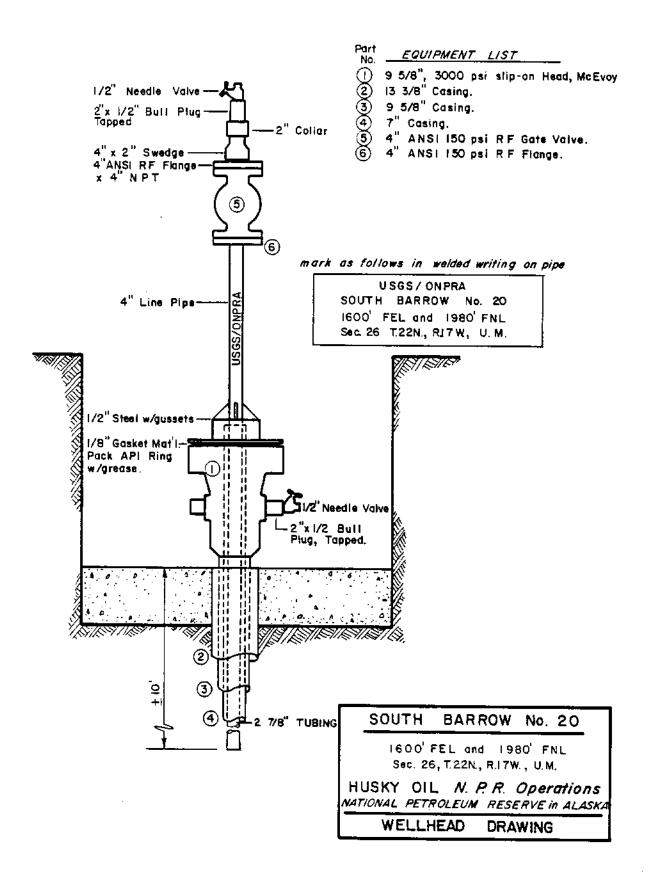


SOUTH BARROW No. 20

1600' FEL and 1980' FNL Sec. 26, T.22N., R.17W., U.M.

HUSKY OIL N. P.R. Operations
NATIONAL PETROLEUM RESERVE IN ALASKA

WELL COMPLETION SCHEMATIC



ARCTIC CASING PACK

In production wells, wells suspended through summer months, and wells completed for re-entry with temperature recording tools, Baroid Arctic Casing Pack was used between casing strings. It is a stable, highly viscous fluid which will not freeze and collapse casing set in permafrost zones. Its unique gelling characteristics exhibit excellent thermal properties (heat transfer coefficient of approximately 0.1 BTU per hour per square feet per degree F at 32°F). Composition of Baroid Arctic Casing Pack used is as follows for each 100 barrels mixed:

Diesel	82.0 barrels
Water	5.0 barrels
Salt	60.0 ppb per barrel of water
EZ Mul	12.5 ppb
Gel Tone	50.0 ppb
Barite	103.0 ppb

The 9-5/8" x 7" annulus in South Barrow No. 20 was left full of Arctic Pack from 1297' to the surface when the well was completed. The annulus was displaced with Arctic Pack through the FO at 1217' immediately after the 7" casing was run in anticipation of completing the well as a gas producer in the Barrow sandstones. When the decision was made to squeeze the Barrow sandstones and complete in the "Pebble Shale" sands, the Arctic Pack was left in place.

RIG INVENTORY

Draw Works

National T-20, single drum grooved for 1" wireline with 15" double hydromatic brake, automatic breakout and make up catheads, driven by one set GMC diesel twin 671 engines, 300 HP, through Allison torque converter, all mounted on single skid. One Westinghouse 3YC air compressor driven by main PTO.

Mast

Lee C. Moore, 95' high with 9 foot wide front by spread cantilever. Gross nominal capacity 290,000 lbs. with racking board capacity of 130 stands 4-1/2" drill pipe (doubles). Mast crown block capable of stringing eight 1" wire lines.

Subbase

Three box sections, two at ground level 8 feet high, 9 feet wide, 37 feet long; center section 8 feet 5 inches high, 9 feet wide and 37 feet long. Clear working space from bottom of rotary beam to bottom of subbase is 14 feet 7 inches. Rotary table to bottom of subbase is 17 feet (add four inches for rig matts).

Rig Matts

Ten 4" x 16' long x 8' wide; fifteen 4" x 24' long x 8' wide.

Traveling Blocks

IDECO, 160 ton, four 1" sheave combination block and hook.

Swivel

EMSCO L-140, 6-5/8" left hand API regular pin, 140 ton capacity.

Bails

Byron Jackson, 2-1/4" x 108', links 250 ton capacity.

Rotary Table

Oilwell 17-1/2" split square drive master bushing, 275 ton static load capacity.

Mud Tank

Three section, insulated tank. Capacity shale tank: 75 barrels; capacity middle tank: 100 barrels; capacity suction tank: 112 barrels. Shale tank equipped with shale jet and 16 barrel trip tank. Total capacity: 303 barrels.

Shaker

Single Brandt tandem separator driven by 3 HP, three-phase, 440 volt, 1750 RPM explosion proof electric motor.

Degasser

Drilco, see-flo, driven by 7-1/2 HP, three-phase, 440 volt, explosion proof motor with 1/2 HP, three-phase, 440 volt explosion proof blower.

Desander

Pioneer Model S2-12; capacity: 500 GPM.

Desilter

Pioneer Model T8-6; capacity: 500 GPM.

Mud Mixer

One Dreco, driven by 5 HP, three-phase, 440 volt, 1725 RPM explosion proof motor.

Hopper

One low pressure mud mixing hopper.

Generators

One Caterpillar Model 3406, 210 KW; one Caterpillar, skid mounted in Hercable house, 8' 5" high x 8' 2" wide x 29' 5" long; one Caterpillar Model D-333, 100 KW standby.

Boilers

Two Continental, 40 HP, 120 PSI diesel fired skid mounted in Hercable house, 8' 4" high x 8' wide x 35' long.

Steam Heaters

Seven Model 90H Trane steam heaters; three Model 96H Trane steam heaters.

Tongs

Byron Jackson, Type "C", short lever, with heads.

Indicator

(Weight) Cameron, Type "C", up to 400,000 lbs.

Indicator

(Rotary Torque) Martin Decker hydraulic piston wheel type with remote gauge at Driller's position.

Indicator

(Tong Torque) Martin Decker hydraulic piston type with remote gauge.

Mud Box

OKE mud box with 3-1/2" and 4-1/2" rubbers.

Slips

One set for 3-1/2" drill pipe. One set for 4-1/2" drill pipe.

Elevators

One set for 3-1/2" drill pipe, 18 degrees taper. One set for 4-1/2" drill pipe, 18 degrees taper.

Kelly

One square 4-1/4" drive, 4" FH pin, 6-5/8" API regular left hand box. One square 3-1/2" drive, 3-1/2" IF pin, 6-5/8" API regular left hand box.

Kelly Bushing

VARCO, square drive, 3-1/2" rollers.

Pumps

(Drilling and Cementing) Two Halliburton, HT-400D, single acting piston pumps with Gist Oil Tool API fluid ends, each driven by GMC diesel 8V-71N, 300 HP engines through an Allis-Chalmers torque converter, Model 8FW180I-I and a twin-disc power shift transmission, Model no. T-A-51-2003. Continuous duty with 5-1/2" API pistons at maximum of 75 SPM will produce 185 GPM for each pump with maximum pressure up to 3000 psi. Both pumps can be run simultaneously if desired. The discharge mud line furnished by contractor from pumps to swivel connection is designed for 3000 psi working pressure. Each pump unit mounted on 8' 4" high x 10' wide x 40' long covered skid.

Air Compressors

One LeRoi 34C mounted on draw works compound. One Ingersoll Rand Model 71-T2-T3011 TM, driven by 10 HP, 440 volt, 1725 RPM explosion proof electric motor.

Water Tanks

One 7' high x 9' wide x 20' long, insulated water tank, mounted in the subbase; capacity: 225 barrels. One 17' 4" long x 6' 4" wide; capacity: 120 barrels.

Fuel Tanks

One 20' long x 8'6" wide; capacity: 6,000 gallons.

Blowout Preventer Equipment

One - ten-inch, 900 dual Shaffer gate LWS with three-inch flanged side outlet one side.

One - ten-inch 900 GK Hydril.

One - ten-inch 900 drill spool with two-inch flanged outlets both sides.

One set - 4-1/2" pipe rams.

One set - 3-1/2" pipe rams.

One set - blind rams.

One - upper kelly cock TIW 6-5/8" regular LH box to pin.

Two - TIW 10,000 psi lower kelly cocks, 4-1/2" XH joints.

Two - TIW 10,000 psi lower kelly cocks, 3-1/2" IF joints. One - inside preventor, 10,000 lb. Hydril, 4-1/2" XH.

One - inside preventor, 10,000 lb. Hydril, 3-1/2" IF.

Choke Manifold

Three-inch, 3000 lb., with one two-inch OCT adjustable choke; one two-inch OCT positive choke and space for automatic choke.

Closing Unit

One 80-gallon Hydril closing unit with four nitrogen bottle backup. Four-station Koomey control manifold with four-station air operated remote stations.

Drill Pipe

5000 feet, 4 1/2", 16.6 lb., Grade E, 4-1/2" XH joints; 5000 feet, 3-1/2", 15.5 lb., Grade E, 3-1/2" IF joints.

Drill Collars

Nineteen $\sim 6-1/4$ " x 2-1/4" x 30' four-inch H90 tool joints.

One - 6-1/4" x 2-1/4" x 30' four-inch H90 x 4-1/2" regular bottom collar.

Nineteen - 4-3/4" x 1-3/4" x 30' x 3-1/2" IF x 3-1/2" regular bottom

One - $4-3/4' \times 1-3/4'' \times 30' \times 3-1/2''$ IF x 3-1/2" regular bottom collar.

Subs

Two - 4-1/2" XH kelly savor subs.
Two - 3-1/2" IF kelly savor subs.
Two - 4-1/2" XH box to 4" H90 pin (DC crossover).

Two - 4" H90 box to 4-1/2" regular box (bit sub). Two - 3-1/2" IF box to 2-7/8" API regular box (bit sub).

Forklifts

One 966 Caterpillar, equipped with 60-inch forks.

Pipe Racks

One V door ramp with stairs. One tail walk section, 6' 1" wide x 43" high x 42 feet long. Four pipe rack sections, 43" high x 4' wide x 28 feet long.